

CONSOLIDATION COAL COMPANY NORTHERN WEST VIRGINIA WATER TREATMENT FACILITY

As Presented to the WV/PA Monongahela Area Watershed
Compact

August 25, 2011



- CONSOL Energy operates three underground coal mines in the region.
 - Blacksville No. 2 Mine (Monongalia County, WV)
 - Loveridge Mine (Marion County, WV)
 - Robinson Run Mine (Harrison County, WV)

 - These mines directly employ over 1,500 persons
 - Each mining job can be linked to one additional support job (Vendors, Sub-Contractors, Suppliers, etc)
 - Therefore, CONSOL's mining operations can be associated to approximately 3,000 local jobs.

- CONSOL's safety record is nearly two times better than the industry average.
- To maintain the safety our miners and permit mining operations, the mines must be dewatered.
- Currently the mines are de-watered via deep well pumps.
- The mine water is currently treated at one of six existing treatment plants.

The existing treatment plants remove impurities in the water mainly iron and manganese.



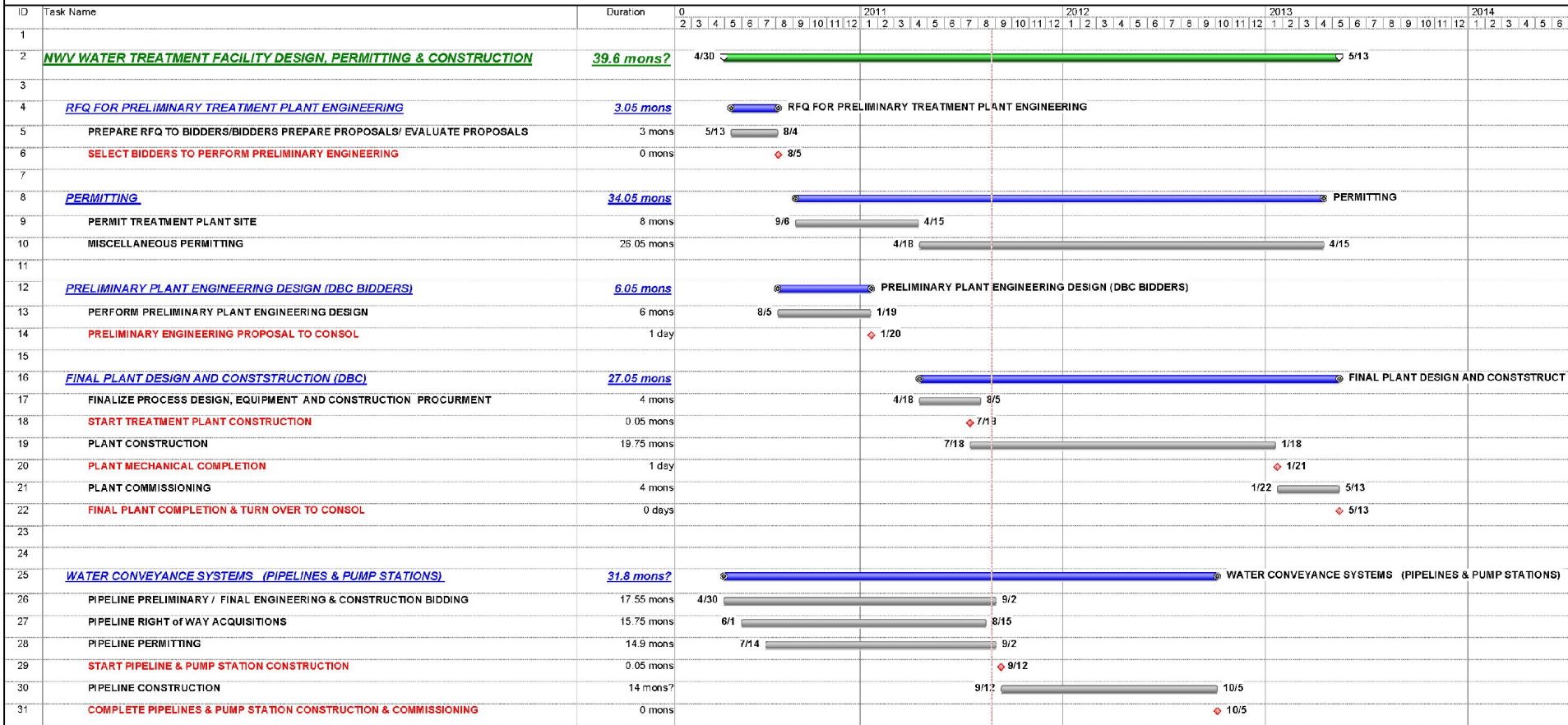
- To ensure CONSOL remains in compliance with local, state, and federal water quality laws CONSOL has committed to constructing an advanced water treatment facility to treat for dissolved solids mainly chlorides & sulfates.
- The advanced treatment facility will be located near the city of Mannington at the former CONSOL Energy Nailer 79 Mine site.
- The water will be transported from five existing and one proposed AMD treatment plants to the central advanced treatment facility via approximately 34 miles of pipeline.



Project Schedule

NORTHERN WEST VIRGINIA WATER TREATMENT FACILITY

OVERALL PROJECT SCHEDULE



Mon Watershed Meeting (8/25/11) | Task | Milestone | Rolled Up Task | Rolled Up Progress | External Tasks | Group By Summary
 Date: Thu 8/25/11 | Progress | Summary | Rolled Up Milestone | Split | Project Summary | Deadline
 Perin / Kutrovac

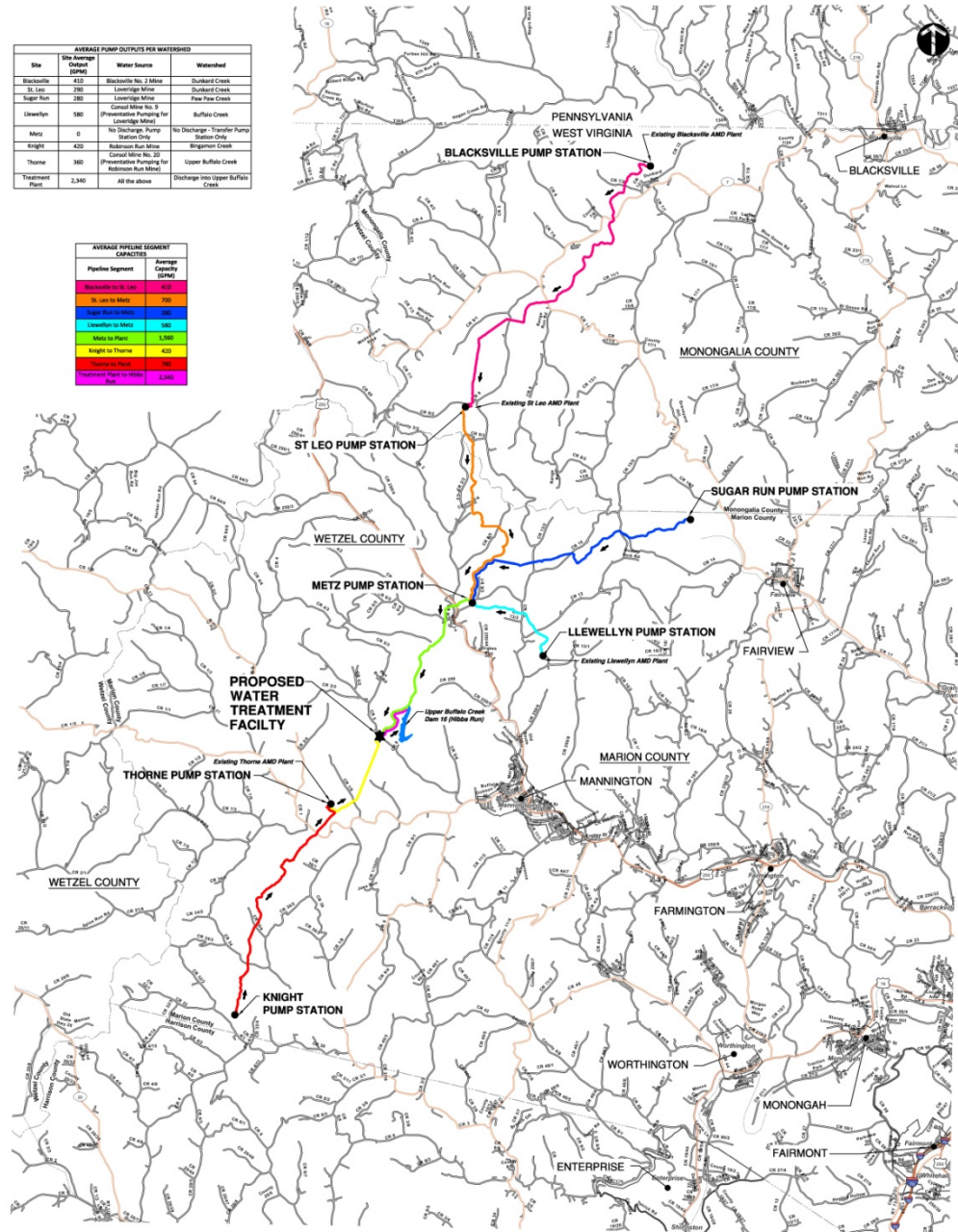
Pipeline Information

- The pipeline will consist of approximately 34 miles of HDPE pipeline and 7 pump stations.
- The pipeline spans from the Pennsylvania border south to nearly Folsom West Virginia spanning nearly three counties.
- The pipeline system will be state of the art.
- The pipeline system will include a leak detection system that utilizes both pressure and flow to detect any potential leaks.



AVERAGE PUMP OUTPUTS PER WATERSHED			
Site	Site Average Output (GPM)	Water Source	Watershed
Blacksville	432	Blacksville No. 2 Mine	Dunkard Creek
St. Leo	290	Loveridge Mine	Dunkard Creek
Sugar Run	380	Loveridge Mine	Pine Run Creek
Llewellyn	580	Conrad Mine No. 9 Preventative Pumping for Loveridge Mine	Buffalo Creek
Metc	0	No Discharge - Transfer Pump Station Only	No Discharge - Transfer Pump Station Only
Anglet	432	Robinson Run Mine	Shanagon Creek
Thorne	360	Conrad Mine No. 20 Preventative Pumping for Robinson Run Mine	Upper Buffalo Creek
Treatment Plant	2,340	All the above	Discharge into Upper Buffalo Creek

AVERAGE PIPELINE SEGMENT CAPACITIES	
Pipeline Segment	Average Capacity (GPM)
Blacksville to St. Leo	750
St. Leo to Metc	750
Sugar Run to Metc	380
Llewellyn to Metc	580
Metc to Plant	1,980
Anglet to Thorne	432
Treatment Plant to Upper Buffalo	2,340



Pipeline Flythrough

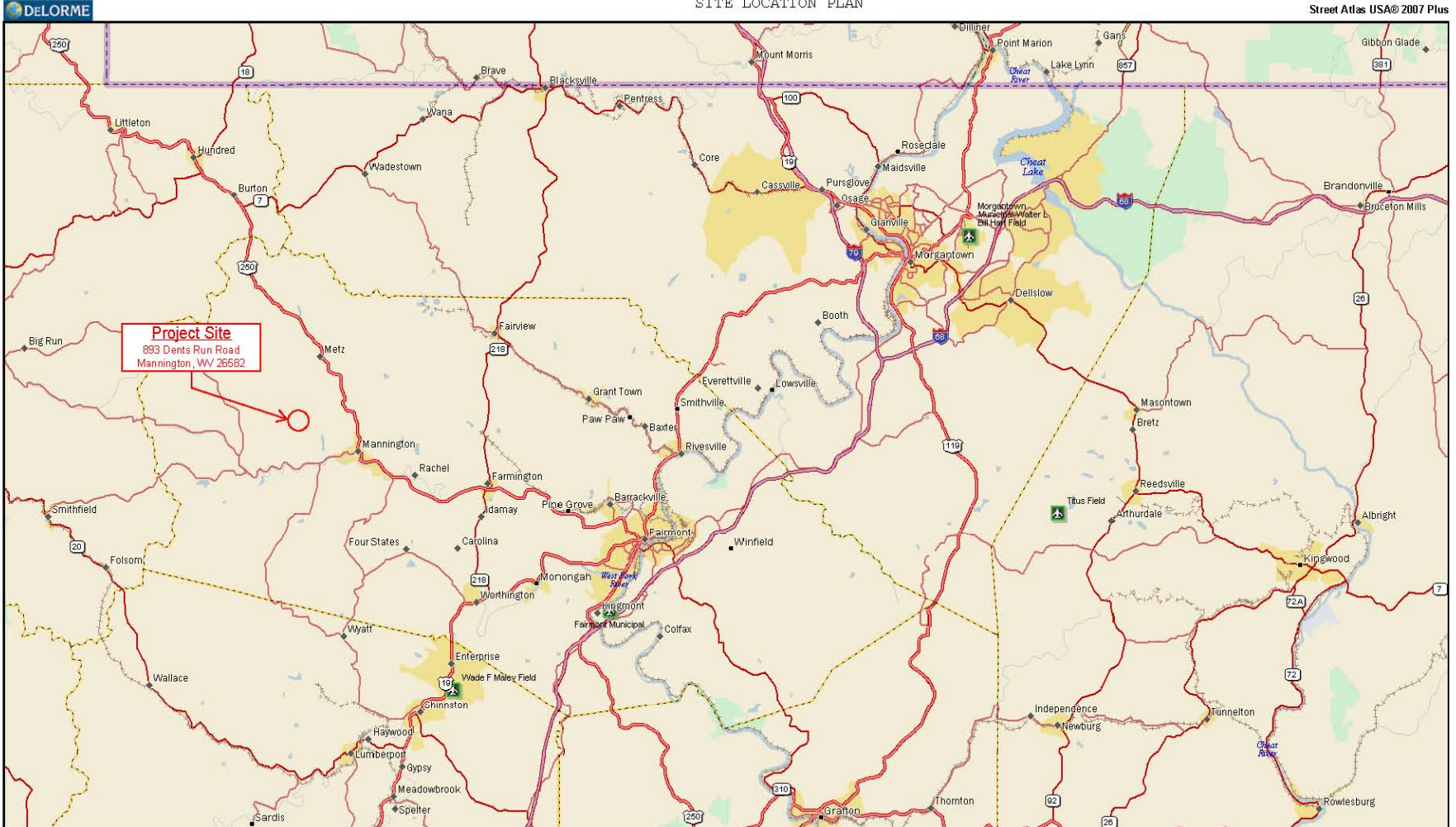
Blacksville

Plant Information

- The treatment plant is designed for a maximum capacity of 3,500 gallons per minute (gpm).
- The average operating capacity is approximately 2,340 gpm.
- Once the water is purified in the plant it will either be loaded into tanker trucks at an onsite loading facility for commercial use or will be discharged into Upper Buffalo Creek Dam 16 (Hibbs Run)
- In July 2011 CONSOL received final approval from the State Conservation Service to discharge into Hibbs Run.

SITE LOCATION PLAN

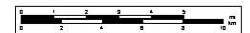
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Plant Information

▣ Plant Technology

- ▣ The plant will be a state of the art facility similar in design to CONSOL's existing treatment plant located in Buchanan County Virginia.

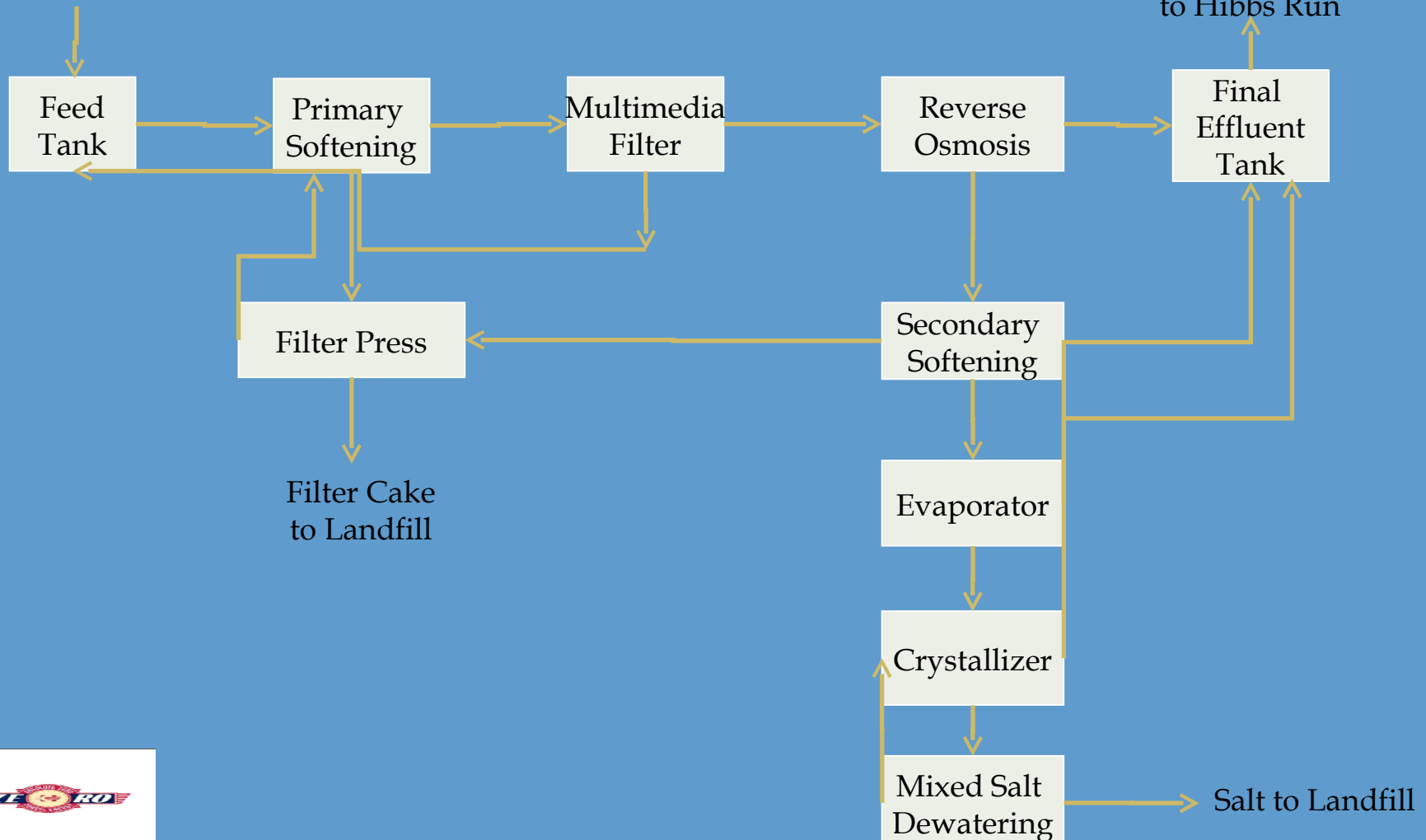
- ▣ The advanced treatment plant will have six main components:
 - ▣ Softening
 - ▣ Multi Media Filtration
 - ▣ Reverse Osmosis
 - ▣ Evaporation
 - ▣ Crystallization
 - ▣ Filter Cake & Salt Dewatering

CONSOL ENERGY Buchanan Plant



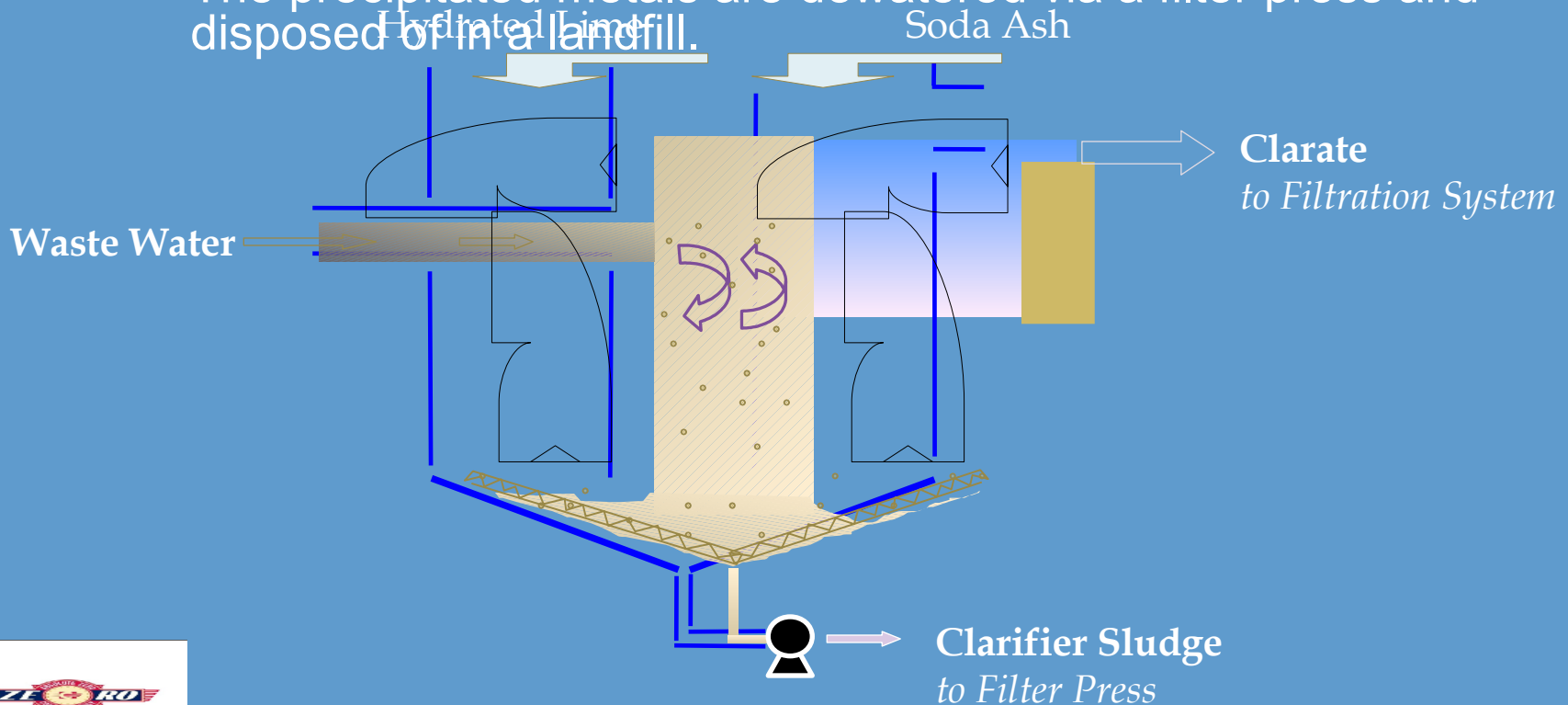
Plant Process Flow Diagram

Raw Water from Mine Sources



Softening

- Process by which hydrated lime and soda ash are added to precipitate heavy metals mainly Iron, Calcium, and Magnesium.
- The precipitated metals are dewatered via a filter press and disposed of in a landfill.

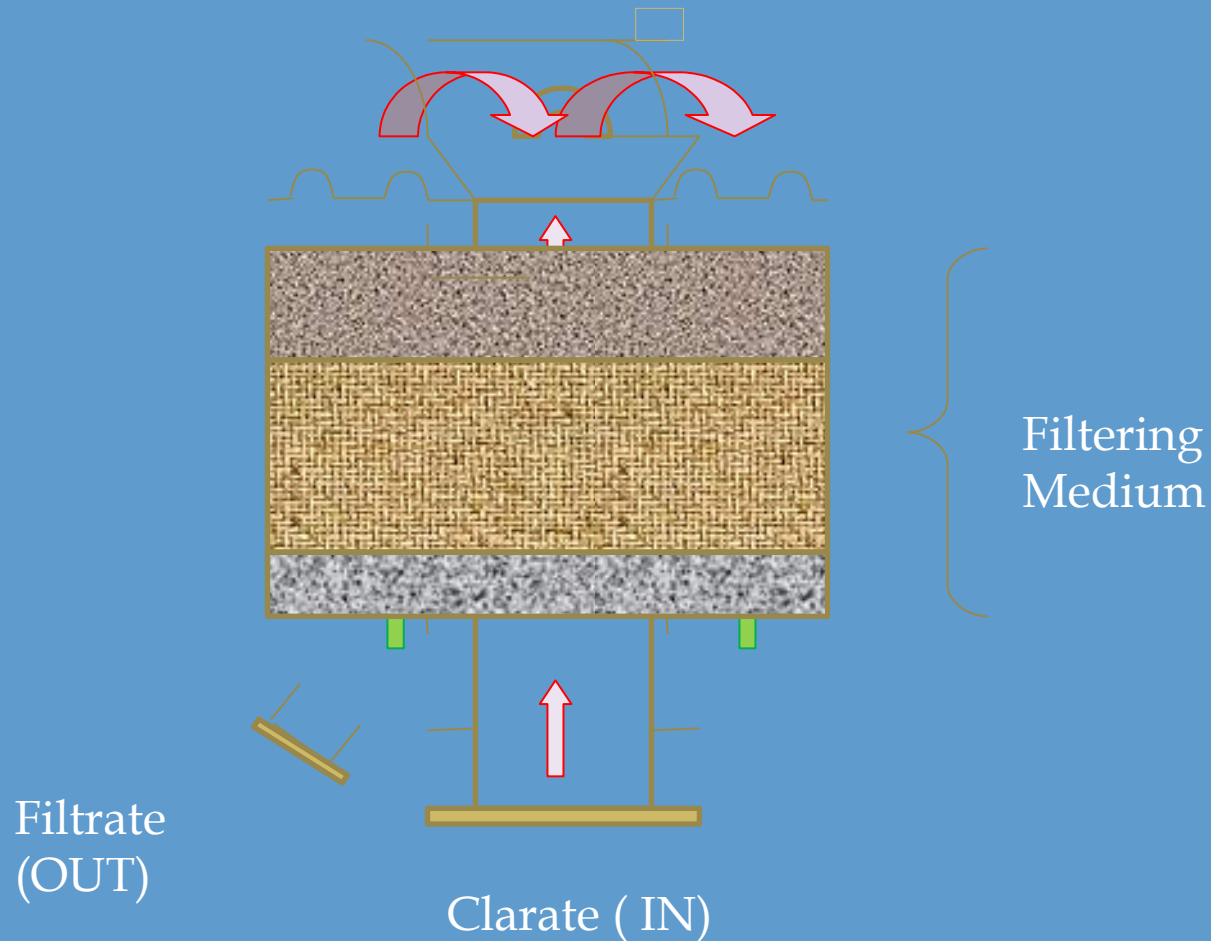


Softening



▣ Multi Media Filters

- ▣ Process by which water flows through media to remove any remaining suspended solids



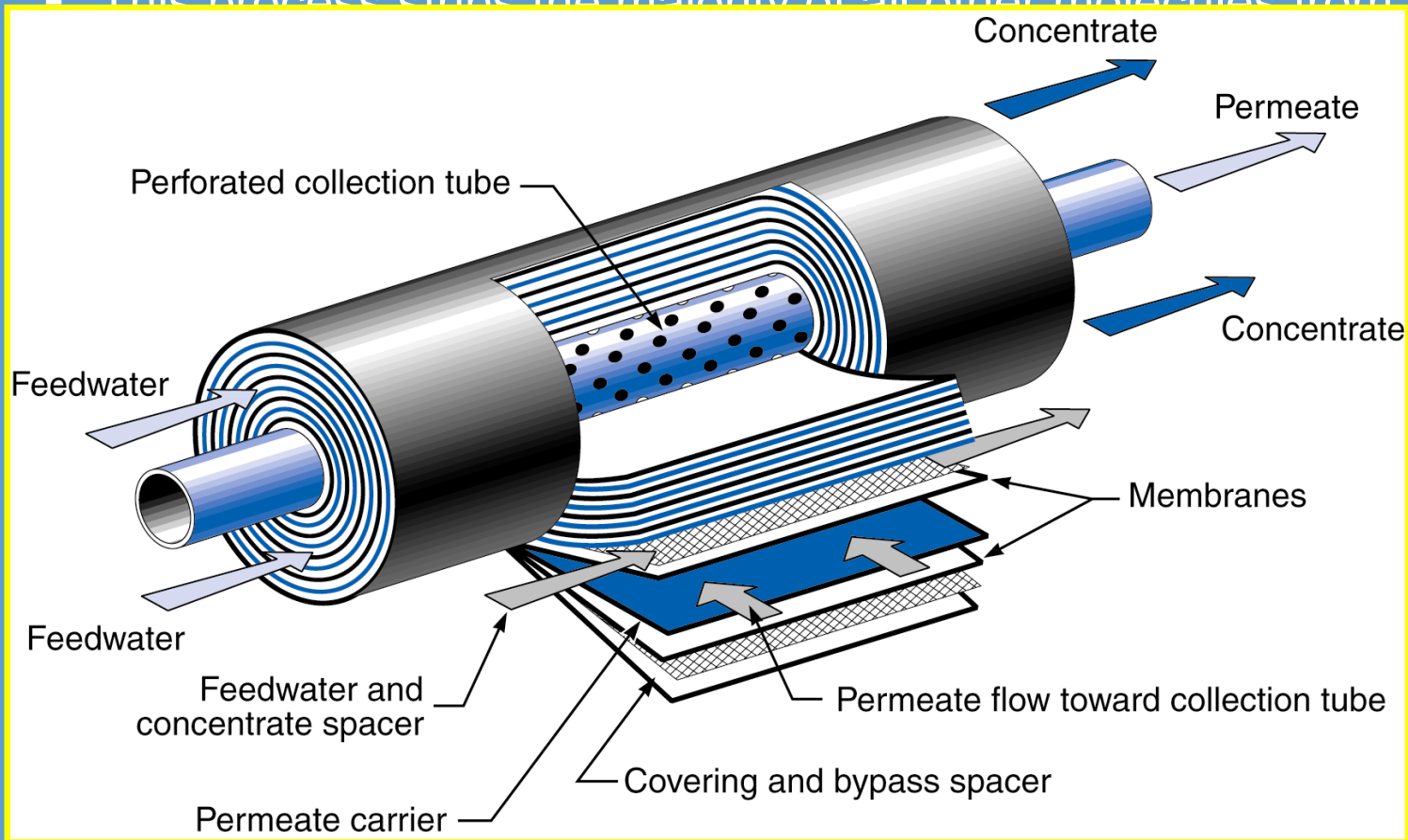
Multi Media Filters



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Reverse Osmosis

- Process by which water is forced through a very fine filter under high pressure to overcome the natural osmotic pressure of water.
- This process strips the majority of all other molecules from the



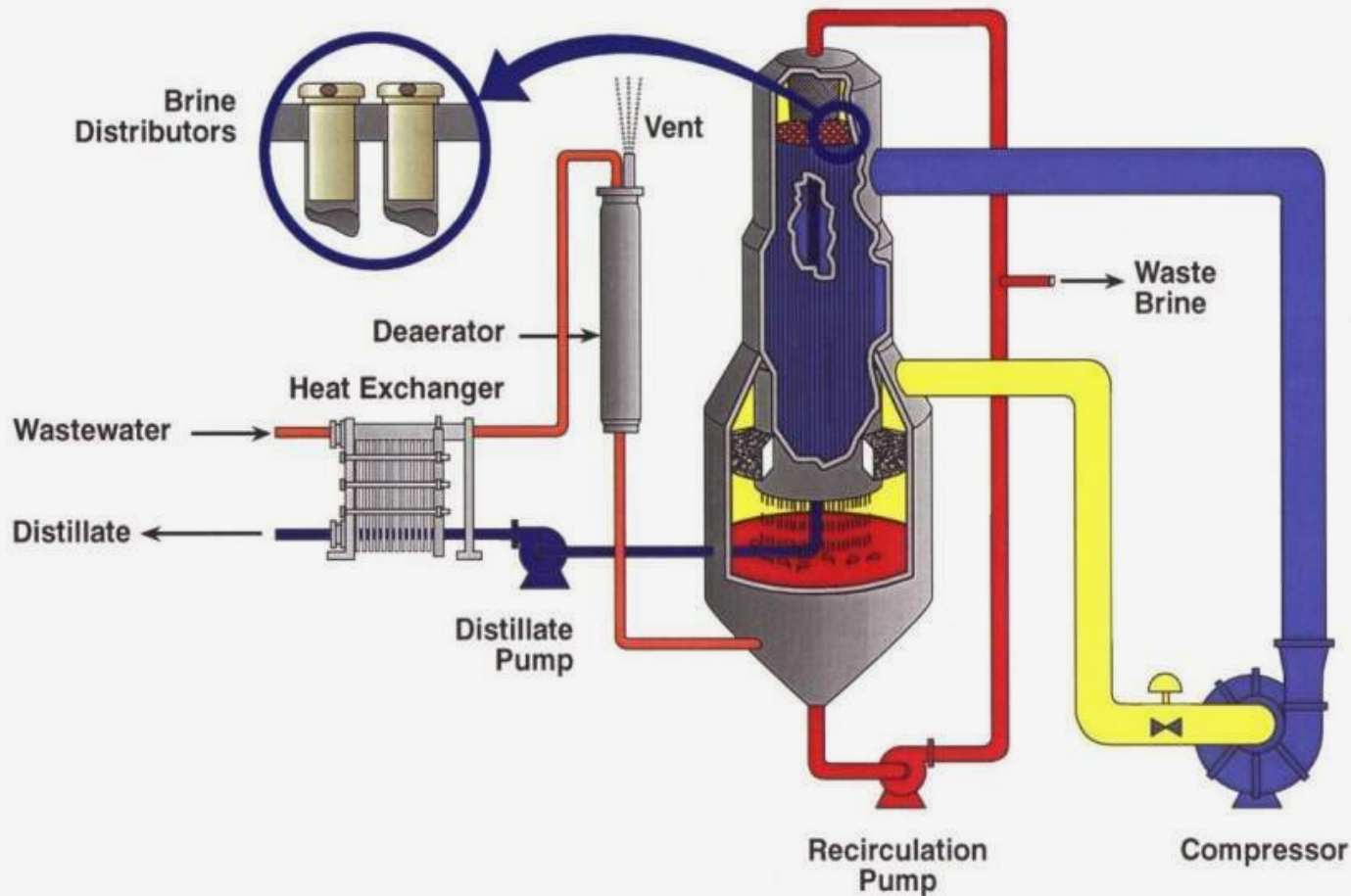
Reverse Osmosis



10/15/2010

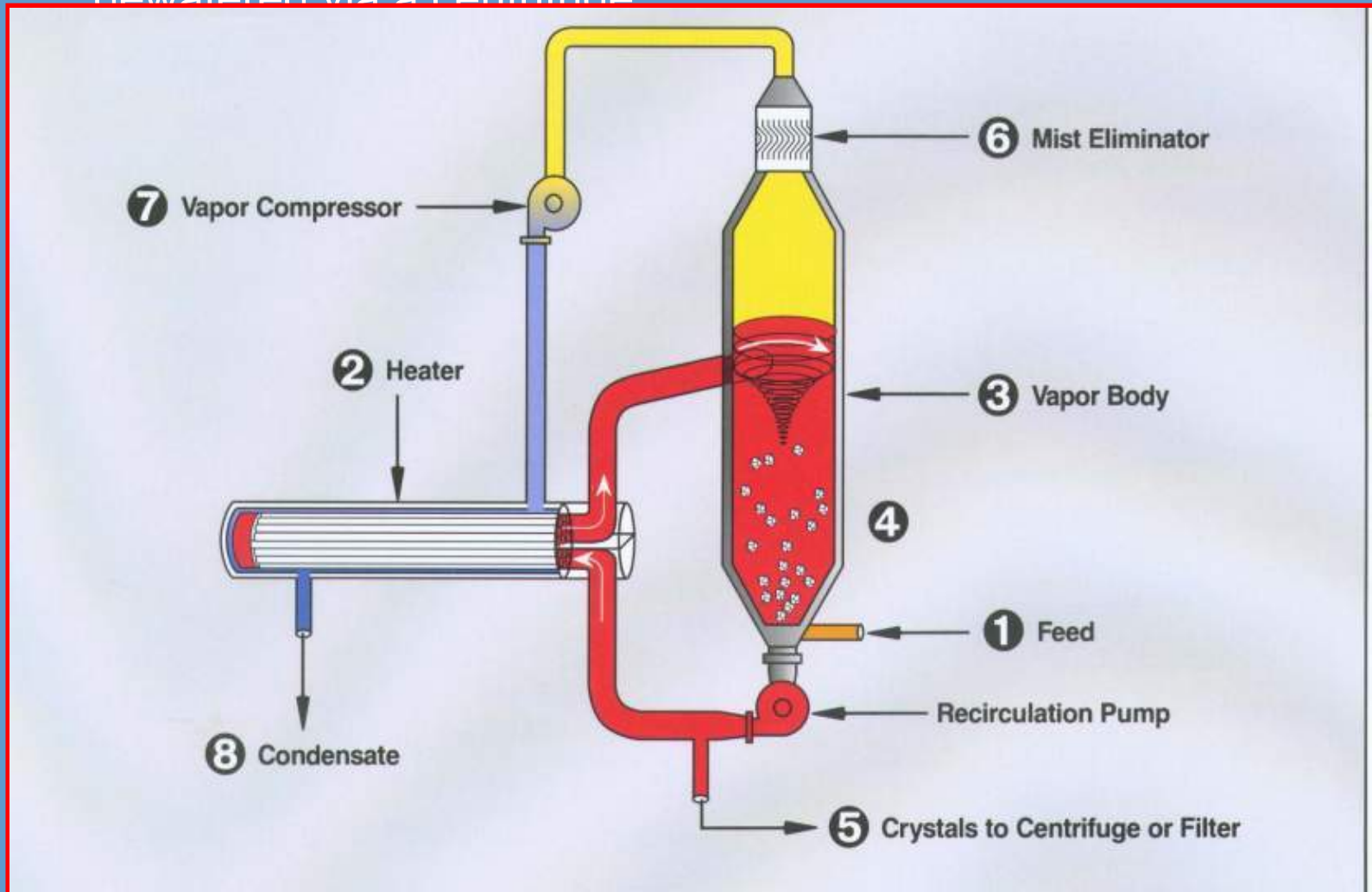
Evaporation

- Process by which the reject from reverse osmosis process is evaporated via mechanical vapor recompression to boil the water creating a clean distillate and a concentrated brine.



□ Crystallization

- Further concentrates the brine produced by the evaporator to create a highly concentrated crystal laden brine that can be dewatered via a centrifuge

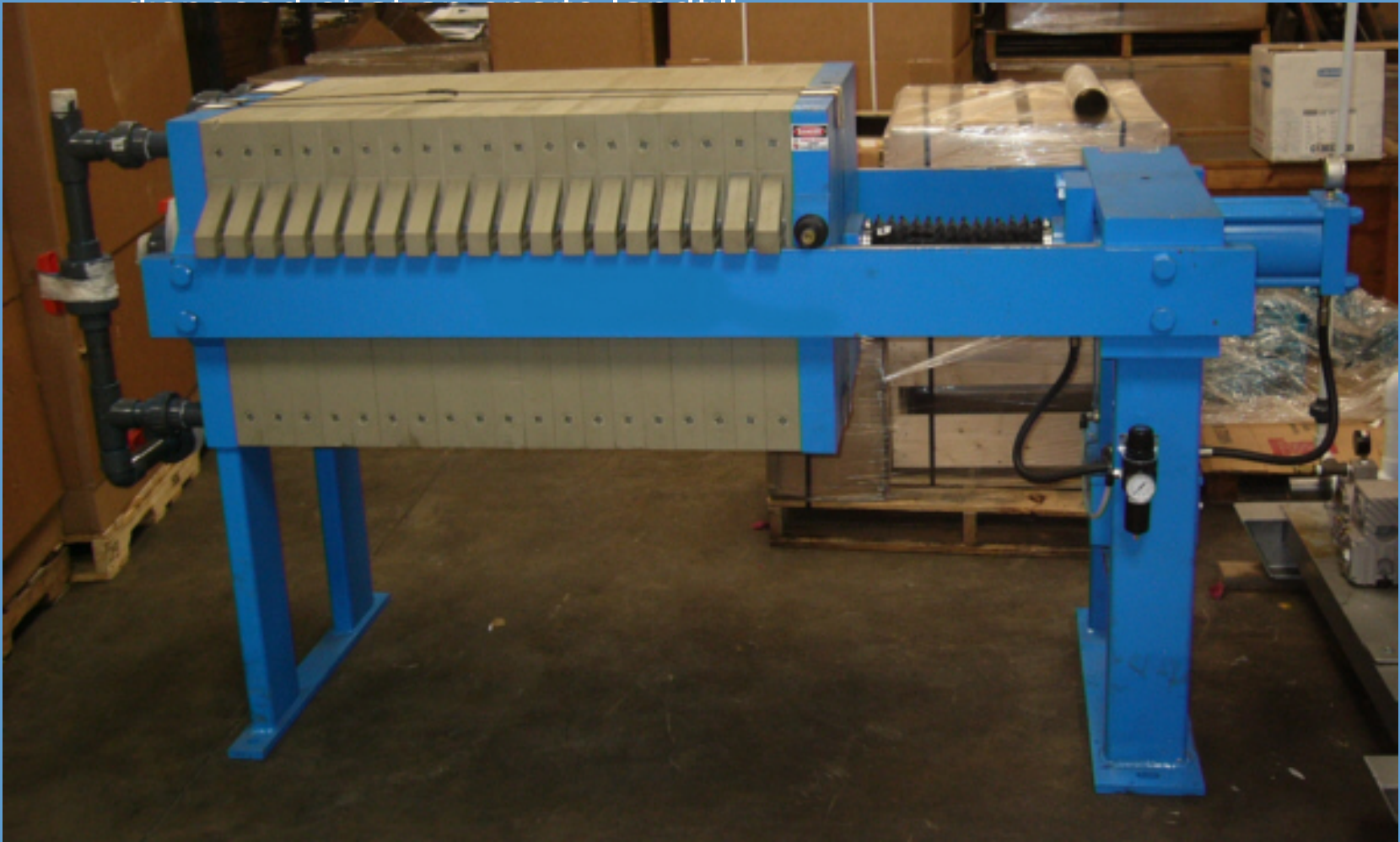


Evaporator & Crystallizer



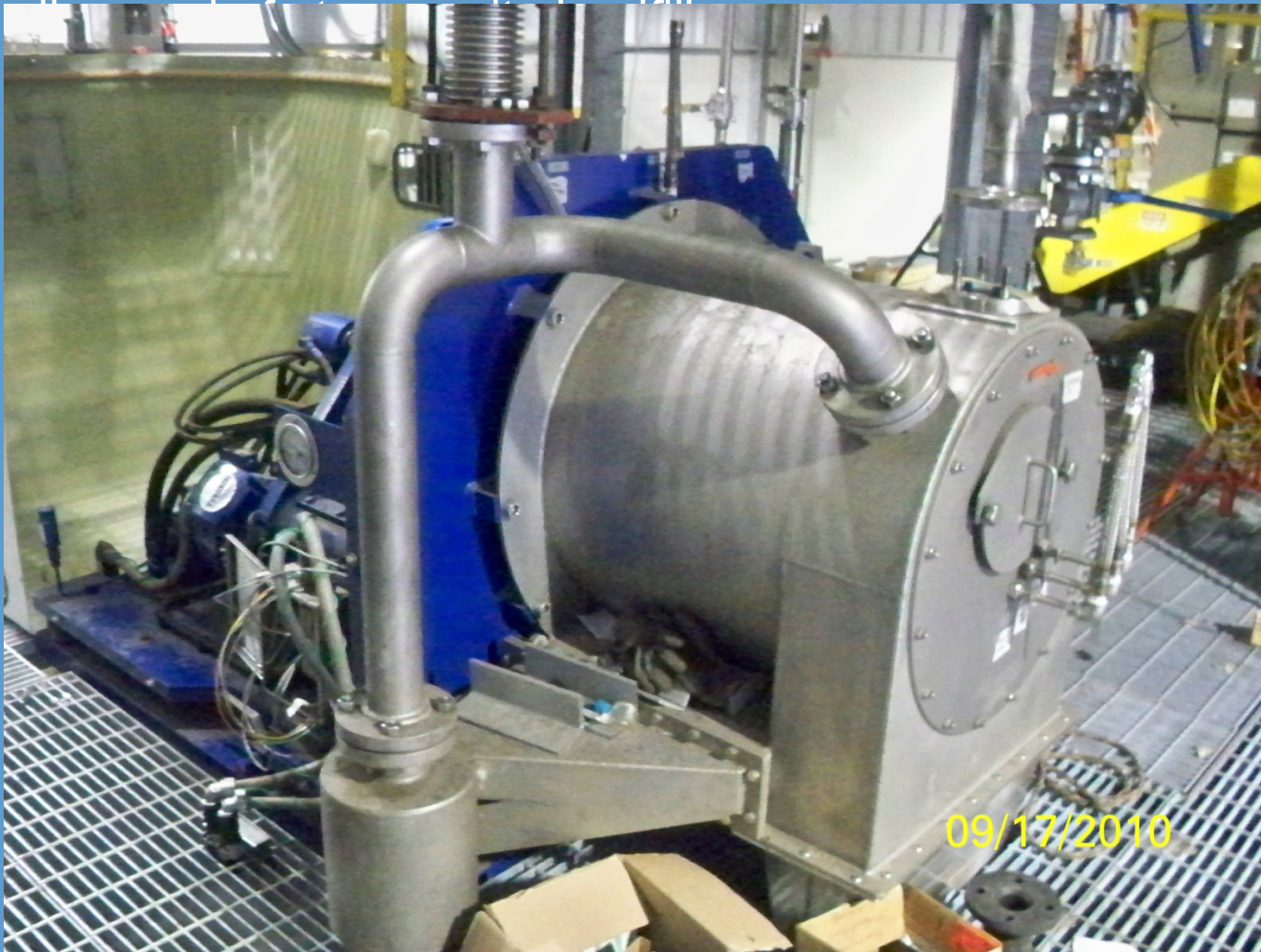
▣ Filter Cake Dewatering

- ▣ The filter cake from the softening process is dewatered via a plate and frame filter press. The dewatering cake will be



▣ Mixed Salt Dewatering

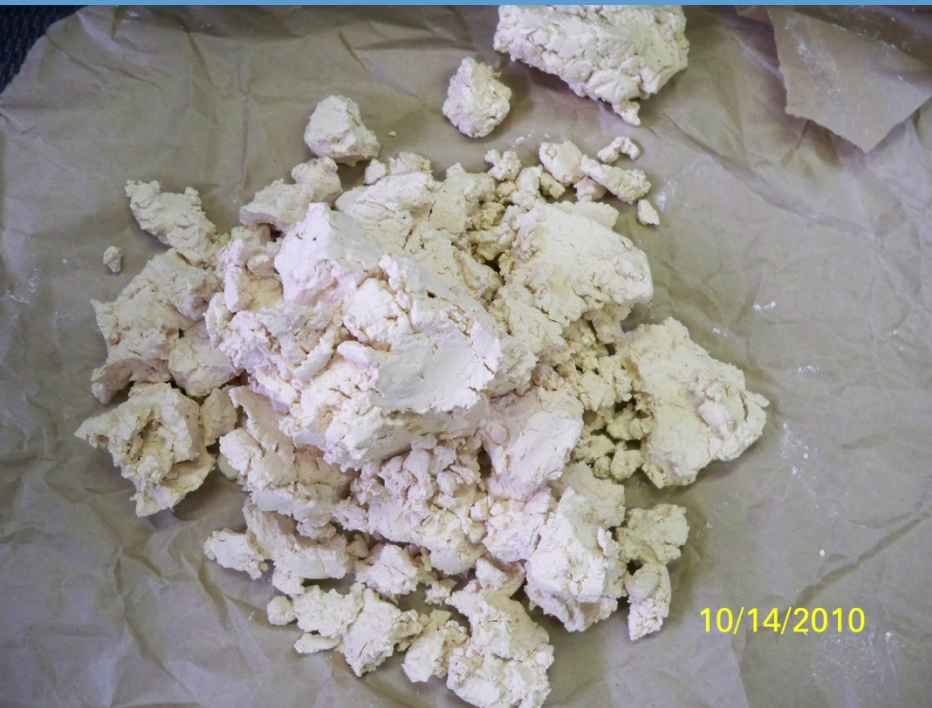
- ▣ The mixed salt from the Evaporation/Crystallization process will be dewatered via a centrifuge. The dewatered salt will be



Onsite Landfill

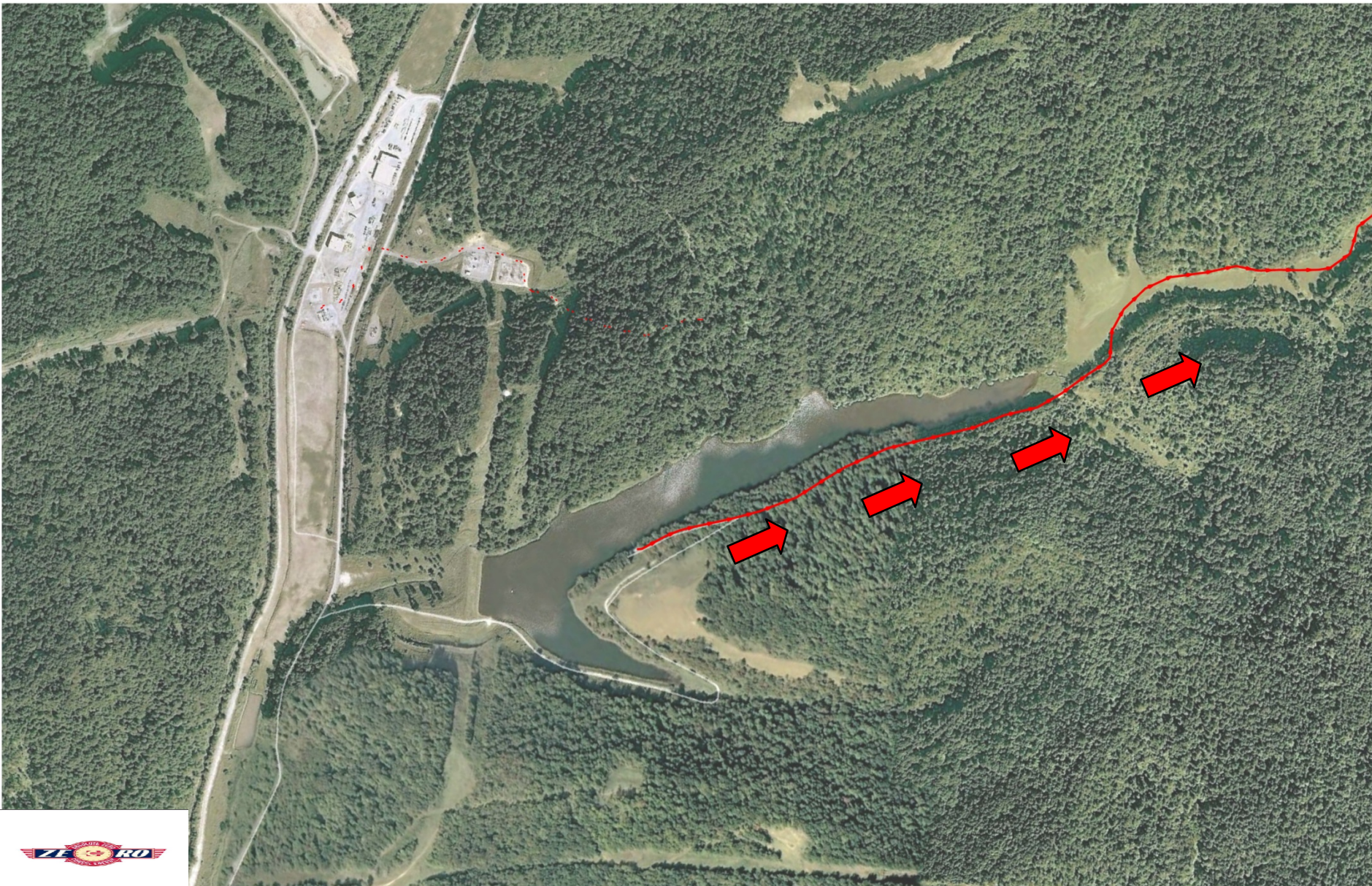
- At average flow conditions the plant will generate approximately 90 tons/day of filter cake and +/-160 tons/day of mixed salt.
- The filter cake and mixed salt wastes will be disposed at an onsite industrial landfill.
- The landfill will consist of a double HDPE liner design.
- All leachate generated in the landfill will be treated at the treatment plant. This creates a totally closed system.

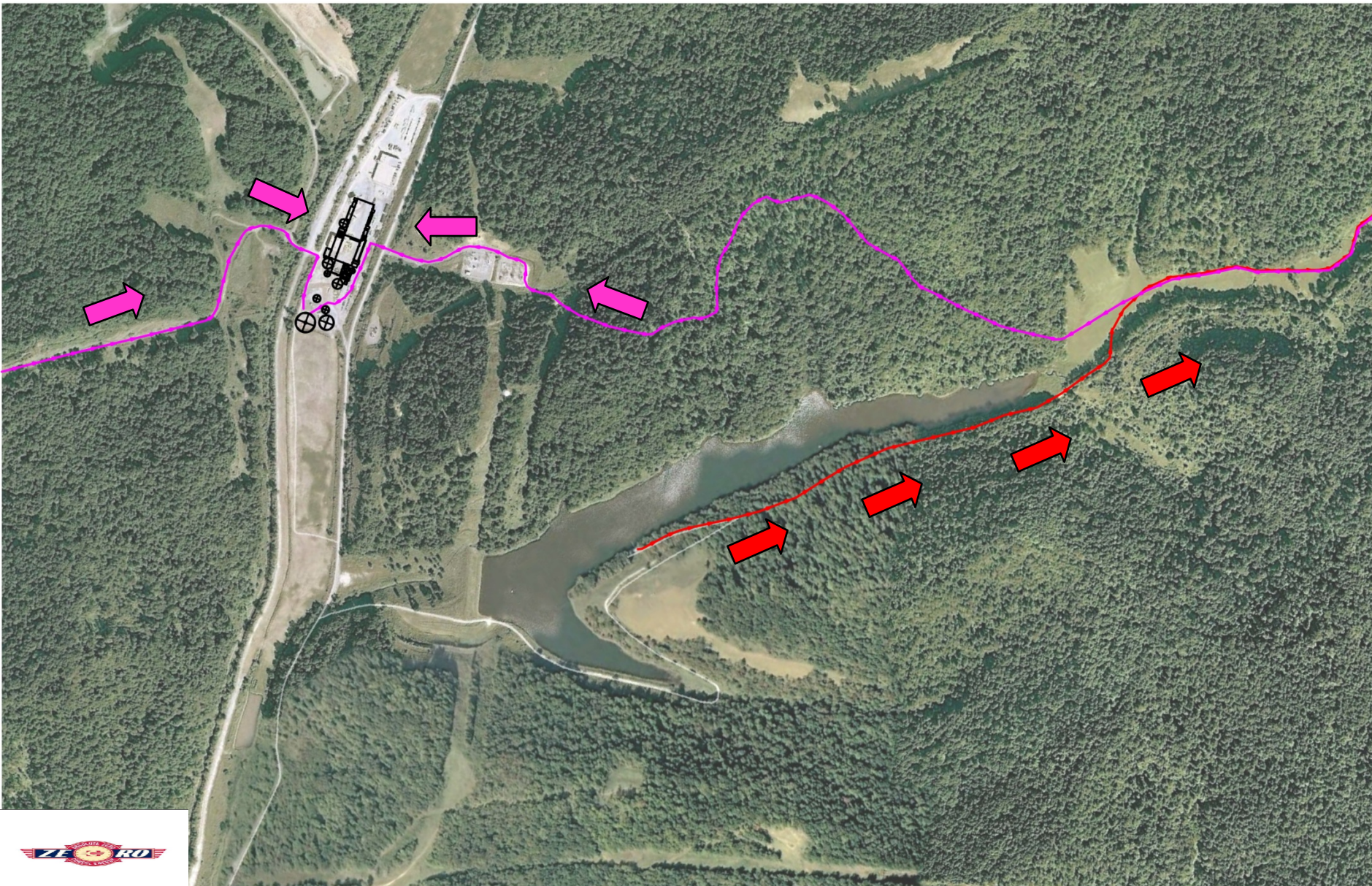
Dewatered Filter Cake

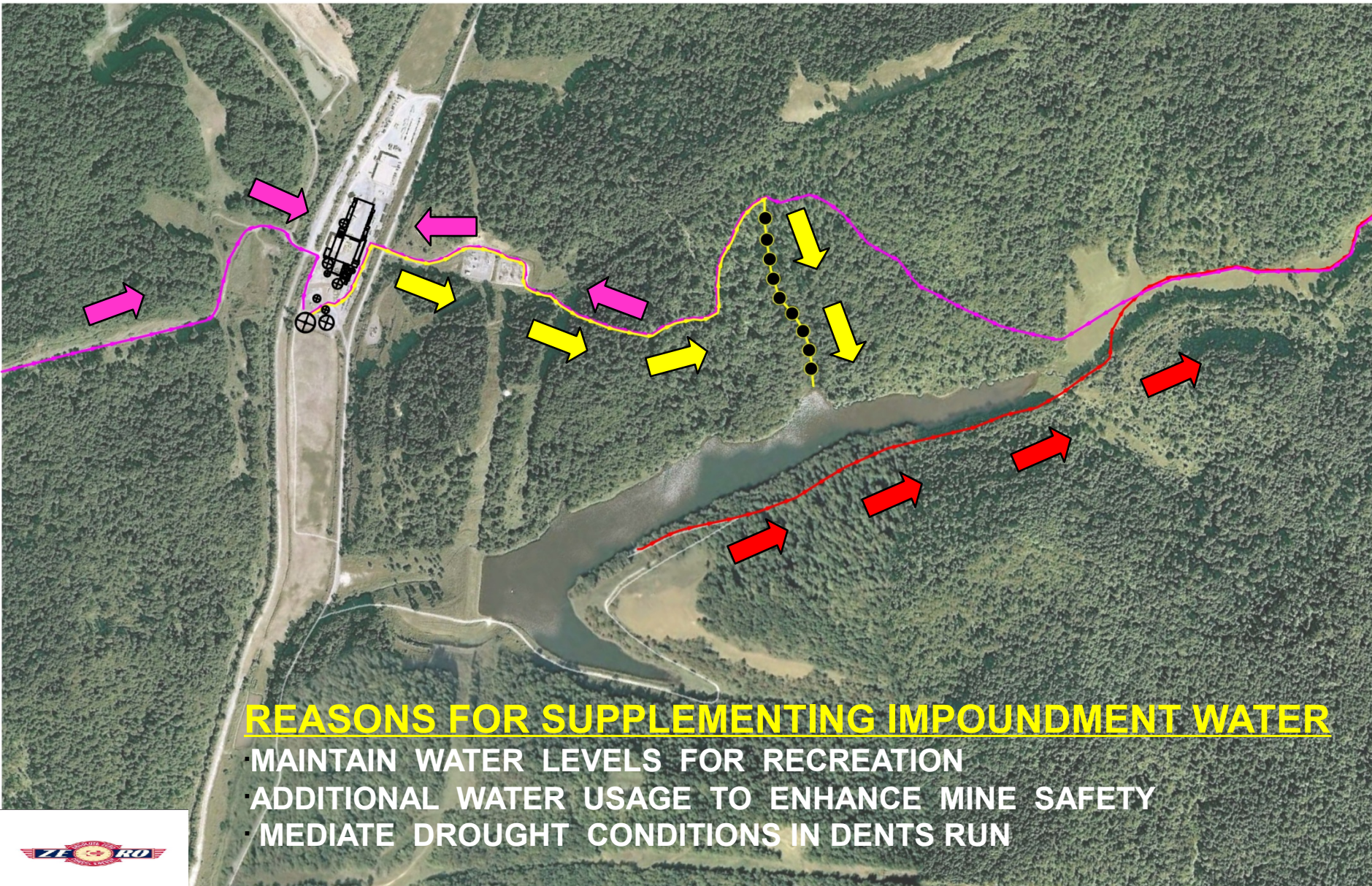


Dewatered Mixed Salt







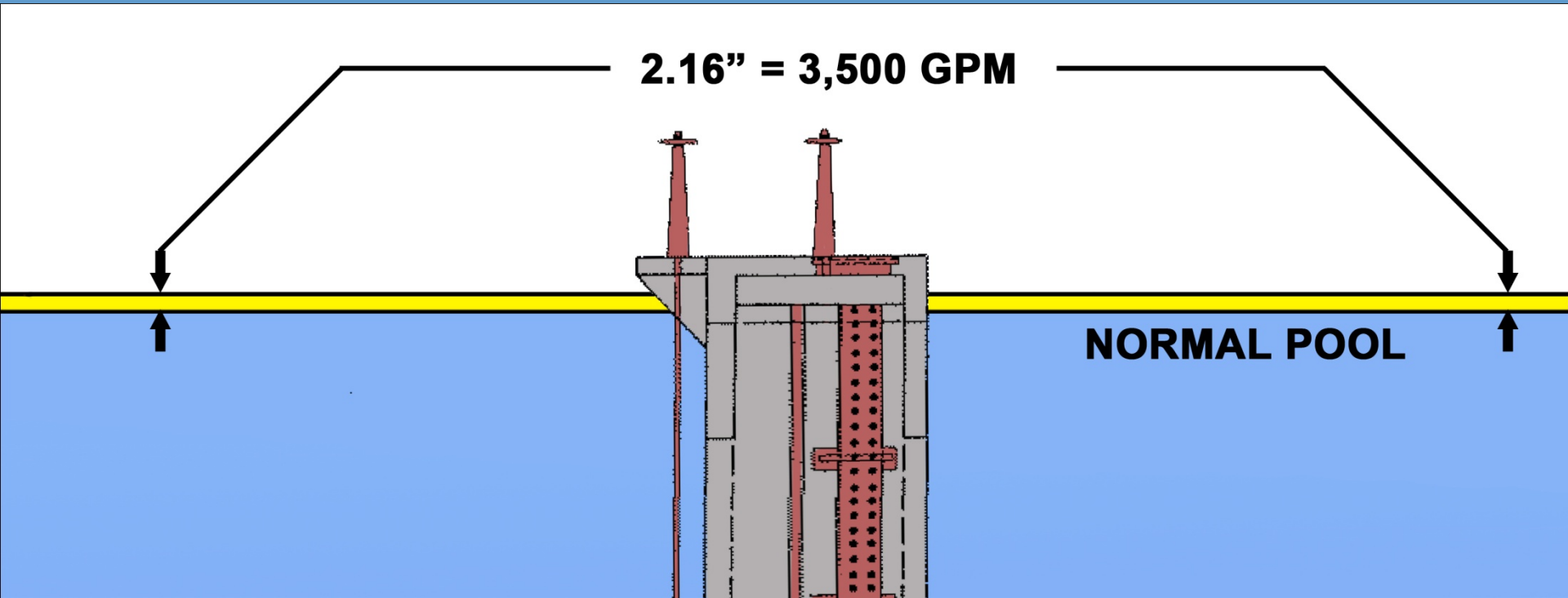


REASONS FOR SUPPLEMENTING IMPOUNDMENT WATER

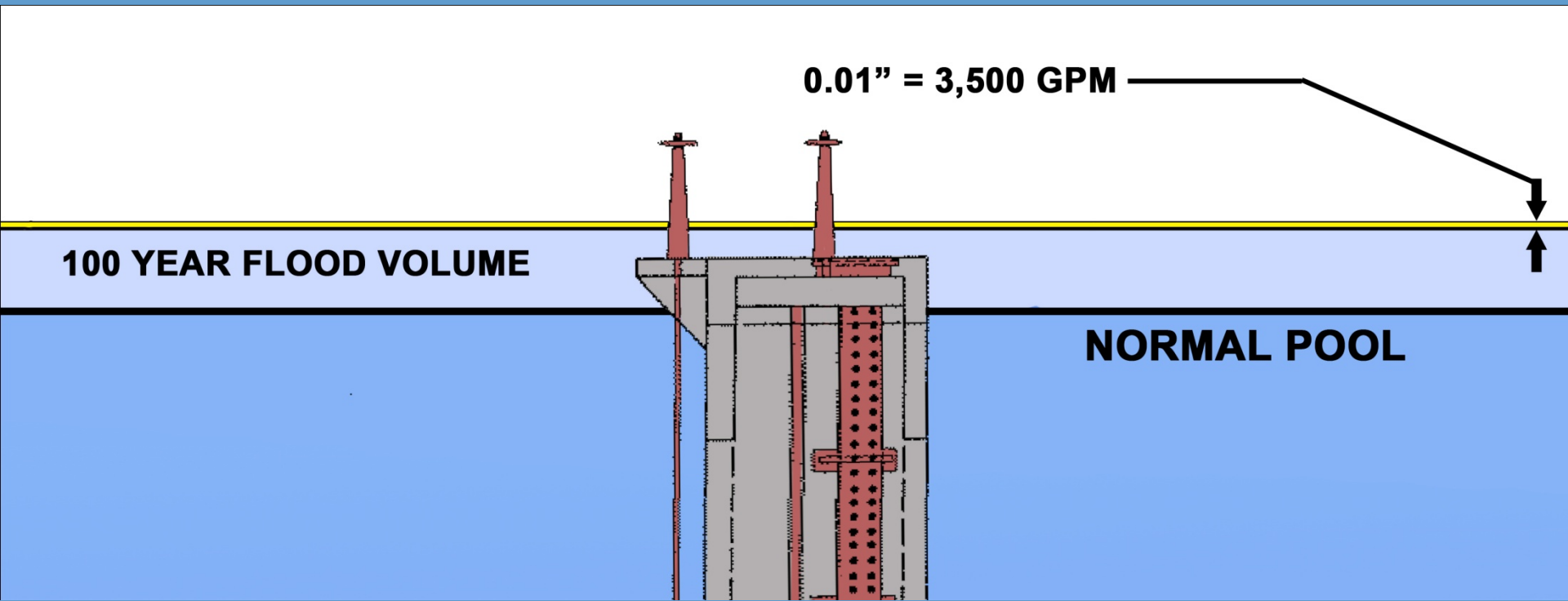
- MAINTAIN WATER LEVELS FOR RECREATION
- ADDITIONAL WATER USAGE TO ENHANCE MINE SAFETY
- MEDIATE DROUGHT CONDITIONS IN DENTS RUN

WATER CHEMISTRY

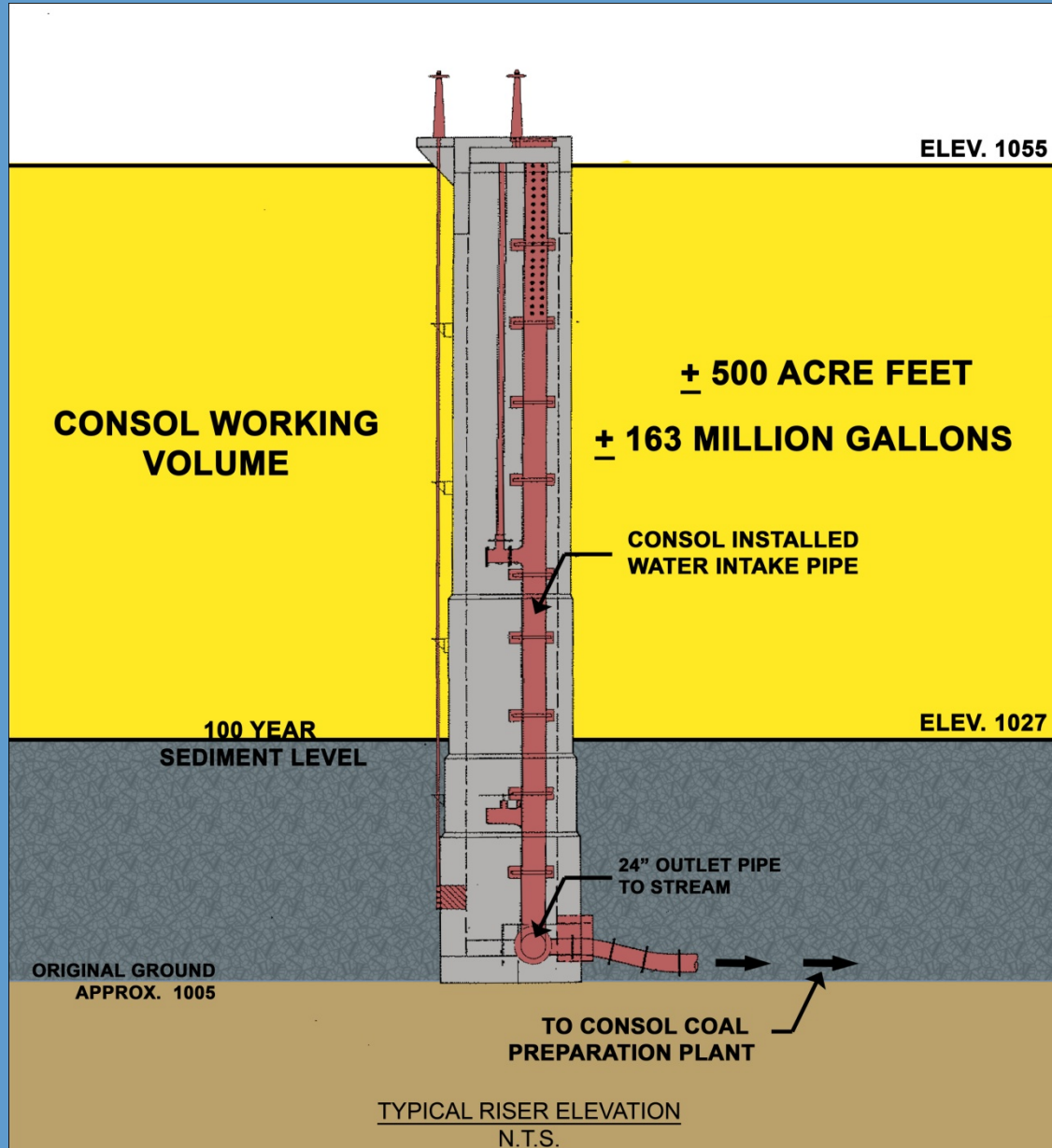
Item	Existing Hibbs Run Quality	Expected Plant Product Water	EPA Drinking Water Standards
pH	7.48	7-7.5	6.5-8.5
Total Dissolved Solids (mg/L)	281.88	200-250	500.00
Total Iron (mg/L)	0.45	<0.1	0.30
Total Manganese (mg/L)	0.05	0.01-0.05	0.05
Total Aluminum (mg/L)	0.14	0.05-0.1	0.05-0.2
Dissolved Al (mg/L)	0.10	0.05-0.1	N/A
Sulfates (mg/L)	43.25	40-80	250.00
Chloride (mg/L)	7.50	22-50	250.00
Selenium (mg/L)	0.00	0.00	0.05



**RISER - NORMAL POOL +
MAX PLANT INFLOW**



**RISER - 100 YEAR +
MAX PLANT INFLOW**



Regional Benefits

▣ Economical Stimulation

- Large capital investment in region
 - Plant Cost \$110 million
 - Pipeline Cost \$55 million
 - Landfill Cost \$20 million

▣ Job Creation

- Approximately 200-250 construction jobs for approximately 2 years.
- Approximately 30-40 permanent jobs.

QUESTIONS ?

